

# Cost Effective and Reliable Source For Instrumentation Rising Stem Plug Valves



Advanced Technology in design, development and production of world class quality Fittings and Valves for Instrumentation, Process Tubing etc. ensure A TOTAL CUSTOMER SATISFACTIONS

#### INTRODUCTION







SEALEXCEL (INDIA) PVT. LTD. A fast growing manufacturing company having over 25 years of experience and expertise with advanced technology in Design, Development and Manufacturing World Class consistent and reliable quality Tube Fittings and Valves used in Fluid/Gas Control System in Industries like Automobile, Chemicals, Petrochemicals, Oil & Gas, Marine, Food, Biotechnology, Pharmaceutical, Packaging and Printing Industries etc.

We have two well-equipped modern manufacturing plant including in-house product performance testing facilities to check and verify the maximum safety and consistent reliable performance under adverse, harsh, stressful environments like vibrations, high pressure, deep vacuum and thermal shock etc.

#### **RESEARCH & DEVELOPMENT**

By continuous Research & Development with advanced technology and high tech cutting edge machineries. SEALEXCEL produce best quality products for its customers.

#### **QUALITY**

SEALEXCEL's total quality system and control from incoming raw material inspection through ongoing quality assurance during production, final inspection, assembly, testing, packing and dispatch ensure high standard quality products which has earned us various quality certifications such as

- ISO 9001:2015
- PED 2014/68/EU
- ATEX
- OHSAS 18001 (Safety)
- ISO 14001 (Environment)

SEALEXCEL products are validated by type testing in accordance with

- ASTM F 1387-99(2012)
- ECE R110, ISO 15500
- BS4368:4:1984

- MSS SP-99-2010
- Helium Leak Test
- ARAI Test Report

#### **CUSTOMER SATISFACTION**

We strive for Total Customer Satisfaction and continuously work to set of goals to provide the best quality and delivery of products and services in the best interest of our customers.

#### **RISING STEM PLUG VALVES: SERIES - RSV111**



#### **FEATURES / BENEFITS**

- Available in material SS316, all wetted parts in accordance with NACE MR01-75
- · Heat Code Traceable to certified material test report
- · Bar Stock Body Straight Patterns
- Straight through orifice hence roddable for easy cleaning
- Replaceable seals and seats
- Stem dust seal protect stem from external contamination.
- Rolled and plated thread for greater strength and smoother operation
- · Packing below the threads prevents lubricant washout.
- Panel mounted feature option
- · Gauge ports available
- Variety of end configuration includes SEALEXCEL® Well-Lok™ Tube Fittings, Male / Female NPT, BSPT and BSPP pipe connection.
- Orifice size: 0.187" (4.8mm) and 0.250" (6.4mm)
- · Every valve is factory tested



#### **OPERATING PARAMETERS**

Pressure Rating : upto 6000 psig (408 bar) at CWP

Temperature Rating : -29°C to 204°C with PEEK or Acetal seat material

and Viton® or Kalrez® O-Rings

#### APPLICATIONS

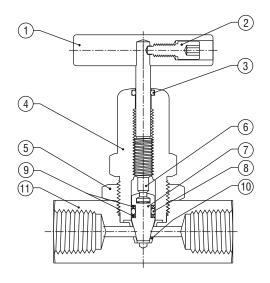
- General Plant Service
- Instrumentation
- · Pressure measurement devices
- Venting

#### **STEM TYPE**

SEALEXCEL® Rising Stem Plug Valves are available with non-rotating stem tips which provides positive sealing and maximum soft seat life.

#### **MATERIAL OF CONSTRUCTIONS**

No.	Component	Material		
1	Bar Handle	SS316		
2	Set Screw	SS316		
3	Dust Seal	Viton®		
4	Bonnet	SS316		
5	Lock Nut	SS316		
6	Stem Shank	SS316		
7	Stem Tip	SS316		
8	0-Ring	Viton <sup>®</sup>		
9	Back-up Ring	PTFE		
10	Valve Seat	Acetal		
11	Body	SS316		



#### **TESTING**

• Standard Test: Each valve is factory tested with nitrogen at 1000 psig (69 bar) for leakage at the seat. Stem and body seals are tested to a requirements of no detectable leakage using a liquid leak detector.

3 www.sealexcel.com

### **RISING STEM PLUG VALVES: SERIES - RSV111**



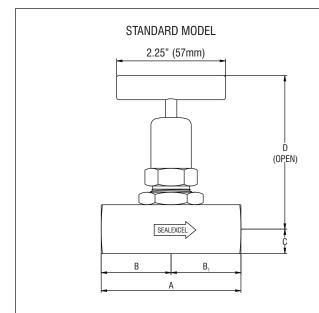
#### **TECHNICAL DATA**

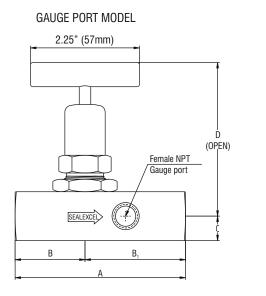
Pressure-Temperature Ratings are based on standard stem tip of Viton O-ring and PTFE back-up rings.

Body Material	\$\$31 <b>6</b>				
Seat	Acetal PEEK		PTFE		
Temperature °F(°C)	Working Pressure, (psig (bar)				
-20 to 100 (-28 to 37)	6000 (413)	6000 (413)	750 (51.6)		
200 (93)	2650 (182)	3000 (206)	625 (43.0)		
250 (121)	1000 (68.9)	1600 (110)	450 (31.0)		
300 (148)	-	1300 (89.5)	300 (20.6)		
350 (176)	-	1200 (82.6)	200 (13.7)		
400 (204)	-	1000 (68.9)	100 (6.8)		

Temperature Range For O-ring materials

O-ring Material	Temperature Range °F(°C)
Buna-N	-20 to 250(-28 to 121)
EPDM	-20 to 250 (-28 to 121)
Viton®	-20 to 400 (-28 to 204)
Kalrez®	-20 to 500 (-28 to 260)





#### STANDARD CONFIGURATION DIMENSIONS

End Connections		Ou	Dimensions inch (mm)				Ordering		
Inlet	Outlet	Orifice Cv	A	В	B <sub>1</sub>	С	D	Number	
1/4" Female NPT	1/4" Female NPT	0.187" (4.8)	0.63	2.24(56.9)	1.12(28.4)	1.12(28.4)	0.44(11.2)	3.77(95.8)	RPV111-FF4N
1/4" Female NPT	1/4" Female NPT	0.187" (4.8)	0.63	2.87(72.9)	1.12(28.4)	1.75(44.4)	0.50(12.7)	3.77(95.8)	RPV111G-FF4N
1/2" Female NPT	1/2" Female NPT	0.250" (6.4)	1.80	2.66(67.6)	1.33(33.8)	1.33(33.8)	0.56(14.2)	3.83(97.3)	RPV111-FF8N
1/2" Female NPT	1/2" Female NPT	0.250" (6.4)	1.80	3.58(90.9)	1.33(33.8)	2.25(57.2)	0.56(14.2)	3.83(97.3)	RPV111G-FF8N
1/4" Male NPT	1/4" Female NPT	0.187" (4.8)	0.63	2.90(73.4)	1.78(45.2)	1.12(28.4)	0.44(11.2)	3.77(95.8)	RPV111-MF4N
1/2" Male NPT	1/4" Female NPT	0.187" (4.8)	0.63	3.01(76.5)	1.89(48.0)	1.12(28.4)	0.44(11.2)	3.77(95.8)	RPV111-M8F4N
1/2" Male NPT	1/4" Female NPT	0.187" (4.8)	0.63	4.87(124)	3.12(79.2)	1.75(44.4)	0.50(12.7)	3.77(95.8)	RPV111G-M8F4N
1/2" Male NPT	1/2" Female NPT	0.250" (6.4)	1.80	3.49(88.6)	2.16(54.9)	1.33(33.8)	0.56(14.2)	3.83(97.3)	RPV111-M8F8N
1/2" Male NPT	1/2" Female NPT	0.250" (6.4)	1.80	5.58(142)	3.33(84.6)	2.25(57.2)	0.56(14.2)	3.83(97.3)	RPV111G-M8F8N
3/4" Male NPT	1/2" Female NPT	0.250" (6.4)	1.80	3.49(88.6)	2.16(54.9)	1.33(33.8)	0.56(14.2)	3.83(97.3)	RPV111-M12F8N
3/4" Male NPT	1/2" Female NPT	0.250" (6.4)	1.80	5.58(142)	3.33(84.6)	2.25(57.2)	0.56(14.2)	3.83(97.3)	RPV111G-M12F8N

#### **ORDERING INFORMATION**



VALVE DESCRIPTION	ORDERING NUMBER FOR TUBE CONNECTIONS	ORDERING NUMBER FOR PIPE END CONNECTIONS
RISING STEM PLUG VALVES	$\frac{RPV111}{1} - \frac{TT}{2} \frac{8}{3} - \frac{E}{5} \frac{V}{6} \frac{C}{7}$	$\frac{RPV111}{1} \frac{MF}{2} \frac{4}{3} \frac{N}{4} \frac{E}{5} \frac{V}{6} \frac{C}{7}$

#### 1. VALVE SERIES CODE DESCRIPTION

RISING STEM PLUG VALVES SERIES : STRAIGHT MODEL - RPV111 : GAUGE PORT MODEL - RPV121

#### 2. END CONNECTION TYPE CODE DESCRIPTION

TT - SEALEXCEL® Well-Lok™ Tube Fittings

MM - Male pipe thread

FF - Female pipe thread

MT - Male pipe thread to SEALEXCEL® Well- Lok™ Tube Fittings

MF - Male pipe thread to Female pipe thread

TSW - Tube Socket Weld Pipe

## 3. END CONNECTION SIZE CODE DESCRIPTION TUBE OD SIZE

FRACT	IONAL	METRIC		
SIZE	CODE	SIZE	CODE	
1/4"ODT	4	6mm ODT	6M	
3/8"ODT	6	8mm ODT	8M	
1/2" ODT	8	10mm ODT	10M	
3/4"ODT	12	12m ODT	12M	
1" ODT	16	16mm ODT	16M	

#### **PIPE THREAD SIZE**

SIZE	CODE	SIZE	CODE
1/8"	2	1/2"	8
1/4"	4	3/4"	12
3/8"	6	1"	16

#### 4. PIPE THREAD TYPE CODE DESCRIPTION

N - Male / Female NPT

RT - Male / Female BSPT

RG - Female BSP

SE - SAE Straight Thread

#### 5. MATERIAL OF CONSTRUCTIONS

E - SS316

EL - SS316 to NACE MR01-75

#### 6. O-RING SEAL MATERIAL

B - Buna-N

P - EPDM

V - Viton®

#### 7. VALVE SEAT MATERIAL

K - Peek

C - Acetal

Viton® is the registered trademark of Dupont

#### **TANGENTIAL BENEFITS OF OUR PRODUCTS:**

- Brings world Class quality products indigenously developed.
- The products meeting all the international manufacturing standards and are supported by our qualitative product engineering services.
- Products are designed and manufacturing methodology follows advanced technology in our well equipped ultra-modern design and manufacturing facility.
- The Products are manufactured by cutting-edge technology concept machineries, In-house performance, endurance and quality testing facilities resulting in sustained quality consistant products.
- The commercial price competitiveness saves substantial cost without any compromise in quality and services.

5 www.sealexcel.com

#### **PRODUCT RANGE**







# SEALEXCEL® (INDIA) PVT. LTD.

**Registered Office :** 56 & 61, Veena Dalvai Industrial Estate, S. V. Road, Oshiwara, Jogeshwari (west), Mumbai - 400 102. India.

Phone: +91-22-26786885, 26788534, 66944124

Fax: +91-22-26781426, 66944126

E-mail: sales@sealexcel.com, Website: http://www.sealexcel.com

**Manufacturing Plant :** At Post - Mahi, Pirojpura - Mahi Road, Via Chhapi, Taluka-vadgam, Dist-Banaskantha, North-Gujarat, Pın-385210. India